

HSM-9820GT-00/01/02

电子圆头锁眼机
Electronic Eyelet Button
Holer Sewing Machine



应用范围 / Range of application



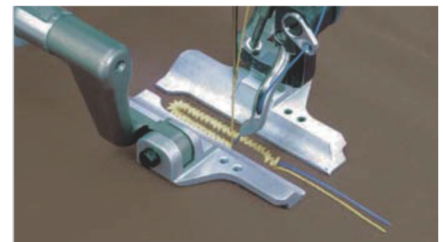
产品特点 / Product features

- 1、先进的电控系统实现精准控制，生产效率和缝纫质量得以高度提升。
- 2、采用特殊工艺加工处理的精密零部件，大幅度降低机器震动和运转噪音，实现 8-10 分贝噪音的有效降低。
- 3、采用优化的底线夹线结构，有效避免起针脱线和线迹不良，实现高品质缝纫。



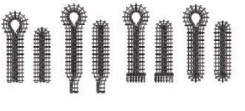
适用范围：适用于西装、大衣、牛仔裤等缝料的圆头锁眼、假眼、菊花眼等缝制工艺。

- 1, Advanced electronic control system to achieve accurate control, production efficiency and sewing quality to be highly improved.
- 2, Adopt special processing of precision parts, greatly reduce the machine vibration and running noise, to reduce 8-10 decibels.
- 3, Adopt optimized bottom thread clamping structure, effectively avoid the needle off thread and poor stitch to achieve high quality sewing.

Range of application: Suitable for sewing process of eyelet, fake eye and circle hole of sewing materials such as suits, coats and jeans.



性能优势 / Performance advantage

规格 Specification	HSM-9820GT-00	HSM-9820GT-01	HSM-9820GT-02
面线剪线装置 Upper thread trimmer	长线剪切 Long thread trim		短线剪切 Short thread trim
底线剪线装置 Bottom thread trimmer	无 None	长线剪切 Long thread trim	短线剪切 Short thread trim
主要用途 Main purpose	女装 Women's clothing	男装, 休闲装 Men's, Casual	牛仔裤, 裤装 jeans, pants
其他用途 Other applications	男装, 休闲装, 牛仔裤, 裤装 Men's, Casual, Jeans, Pants	女装, 牛仔裤, 裤装 Women's clothing, Jeans, Trousers	---
功能 Function	剪线装置仅剪切面线, 可缝纫最长为 50mm 的扣眼。 The thread trimmer only cuts the upper thread. TButtonholes up to 50mm can be sewn.	剪线装置将较长地剪切所有线头, 在个纫持续过程中可在更长距离内安全把握线尾。 Trimming both needle thread and bobbin thread.	剪线装置将较短地剪切线头, 这样可省去手动。 Trimming both needle thread and bobbin thread.No need second trim.
缝制形状 Sewing shape			
缝绉长度 Sewing length	圆头锁眼 (round head keyhole) 8-50mm 直形钮孔 (straight buttonhole) 5-50mm	圆头锁眼 (round head keyhole) 8-42mm 直形钮孔 (straight buttonhole) 5-42mm	22-30mm* 18-26mm* 34-42mm* 14-22mm* 26-34mm*
压脚长度 (标准) Presser foot length (standard)	30mm		30/26mm
刀垫长度 (标准) length of hammer (standard)	22mm		24/20mm
刀垫长度 (附件) length of hammer (accessory)	30mm		28/24mm
缝绉速度 Sewing speed	1000-2500 rpm		
针码 Needle code	0.5-2.0mm		
之字缝宽度 Zigzag width	1.5-5.0mm (在机械条件下最宽为 4.0 mm 之字缝宽度补偿最多为 5.0) (4.0 mm wide in mechanical condition Zigzag width compensation up to 5.0)		
之字缝宽度 (出厂设置) Zigzag width (factory setting)	2.5mm		3mm
流线加固缝长度 Length of stream thread	0-20mm		
压脚高度 Height of presser foot	标准高度为 12 mm (最高可达 16 mm) Standard height is 12 mm (up to 16 mm)		16mm
启动方式 Start mode	双踏板开关 Double pedal switch		
送布装置 Feeding device	3 个脉冲马达的间歇送布 Intermittent feeding of 3 pulse motors		
机针 *4 Machine needle 4	DOx558 Nm80 - Nm120		
安全设备 Safety equipment	若有问题发生, 有紧急停止功能和由安全电路驱动的内置自动停止设备 In the event of a problem, there is an emergency stop function and built-in automatic stop device driven by a safety circuit		
上轴马达 Upper shaft motor	AC 伺服马达 550W AC-servo motor 550W		
空气压力 Air pressure	主调整器 (master adjuster): 0.5 Mpa 锤压调整器 (Hammer pressure adjuster): 0.4Mpa		
空气消耗量 Air consumption	43.2 升 / 分钟 (8 周 / 分钟) 43.2 liter/minute (8 cycles/minute)		
电源 Power supply	机头 (Machine head): ~ 120 kg / 操作盘 (Operation board): ~ 0.6 kg / 控制箱 (Control box): 14.2-16.2kg.		
重量 Weight	单相 (Single phase) 100V/200V, 三相 (Three phases) 200V/220V/380V/400V, 400VA		